

STEP TWO: Bond with Renia COLLE DE COLOGNE[®] or Renia MULTI-COLLE[®]

Renia COLLE DE COLOGNE[®] and Renia MULTI-COLLE[®] have identical adhesive properties.
The open time for COLLE DE COLOGNE[®] is 5 - 30 minutes. The open time for MULTI-COLLE[®] is 3 - 15 minutes.
Use whichever product best fits your own operation.

SIMPLE USAGE INSTRUCTIONS:

- 1.** As in all bonding: sand and clean dust from the surfaces.
- Greasy surfaces (like PVC or TR) should be chemically cleaned with acetone or thinner.
- 2.** The softer the material, the less pressure.
But with less pressure, press longer.
- 3.** Dry before bonding.
- 4.** COLLE DE COLOGNE[®] and MULTI-COLLE[®] can be used cold - or reactivated with infra-red, a heater or a hair dryer.
- 5.** Bonded parts can be sanded, trimmed and finished immediately after pressing.

Most products can be bonded without special preparation.

Some man-made materials may show good initial bonding, but later separate under wear conditions.

To avoid this, we suggest the following special helpers:

With PUR - Use Renia Primer for PUR (green)

Pre-coat PU with green Primer and apply Renia Adhesives immediately

With TR - Use Renia Rehagol (yellow)

Pre-coat TR with Rehagol the yellow primer and wait 15 minutes before applying Renia Adhesives

Greasy Material - Use Renia Hardener

Mix 5% to 10% of Renia Hardener with the amount of Renia Adhesives you might need for the job and then work normally with this mixture.
Any leftovers can be used for the next gluing job.